

## FORMULATION AND EVALUATION OF NANOGEL BASED ANTIFUNGAL DRUG DELIVERY SYSTEMS

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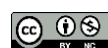
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### ABSTRACT

Fungal infections represent a major public health concern worldwide, affecting millions of individuals annually. These infections range from mild superficial skin conditions such as dermatophytosis and candidiasis to severe systemic diseases that may lead to life-threatening complications, particularly in immunocompromised patients. Conventional antifungal therapies, including topical creams, ointments, and systemic formulations, often suffer from several limitations such as poor drug solubility, low bioavailability, limited penetration through biological barriers, and significant systemic side effects. Drugs like Amphotericin B, although highly effective, are associated with serious toxicities including nephrotoxicity and infusion-related reactions. Nanotechnology has emerged as a promising field in pharmaceutical sciences to overcome these limitations. Among various nanocarriers, nanogels have gained significant attention due to their unique structural and functional properties. Nanogels are nanosized, three-dimensional cross-linked polymeric networks capable of absorbing large amounts of water while maintaining structural integrity. These carriers combine the advantages of hydrogels and nanoparticles, including high drug loading capacity, biocompatibility, tunable drug release, and improved stability. Nanogel-based antifungal delivery systems offer several advantages such as enhanced drug solubility, targeted drug delivery, controlled release profiles, improved skin penetration, and reduced systemic toxicity. The selection of appropriate polymers, cross-linking techniques, and preparation methods plays a crucial role in determining the therapeutic efficiency of nanogel formulations. This review focuses on the formulation and evaluation of nanogel-based antifungal drug delivery systems. It discusses various polymers used in nanogel preparation, methods of synthesis including physical and chemical cross-linking techniques, and the critical evaluation parameters required to ensure formulation stability, safety, and therapeutic effectiveness. Additionally, recent advances, clinical challenges, and future perspectives of nanogel technology in antifungal therapy are also highlighted.

**KEYWORDS:** Fungal infections, Nanogels, Antifungal drug delivery, Controlled release.

## 1. INTRODUCTION

Fungal infections have become an increasing global health problem, especially with the rising population of immunocompromised individuals. Patients suffering from HIV/AIDS, cancer chemotherapy, organ transplantation, and long-term corticosteroid therapy are particularly susceptible to fungal infections.<sup>[1]</sup> Common fungal infections include superficial conditions such as athlete's foot, ringworm, and candidiasis, as well as systemic infections caused by pathogens such as *Candida*, *Aspergillus*, and *Cryptococcus* species.

Conventional antifungal therapy relies on topical formulations such as creams, gels, and ointments or systemic medications administered orally or intravenously. However, these dosage forms have several drawbacks. Topical formulations often show limited penetration through the stratum corneum, which restricts drug delivery to deeper skin layers where fungal infections may reside. Similarly, oral antifungal drugs may produce systemic side effects including hepatotoxicity and gastrointestinal disturbances. Amphotericin B, one of the most potent antifungal agents, is associated with severe nephrotoxicity, limiting its clinical use.<sup>[2]</sup>

To overcome these limitations, advanced drug delivery systems are being developed to improve therapeutic outcomes while minimizing adverse effects. Nanotechnology-based drug delivery systems such as liposomes, nanoparticles, nanoemulsions, and nanogels have demonstrated promising results in enhancing drug bioavailability and targeted delivery.

Nanogels are particularly attractive among these systems because they combine the advantages of hydrogel matrices with nanoscale particles. They are defined as three-dimensional cross-linked polymeric networks with particle sizes typically ranging between 10 and 200 nm.<sup>[3]</sup> Due to their high water content and porous structure, nanogels can encapsulate both hydrophilic and hydrophobic drugs.

Another significant advantage of nanogels is their ability to respond to environmental stimuli such as pH, temperature, or ionic strength. These stimuli-responsive properties enable controlled and site-specific drug release, making nanogels highly suitable for antifungal therapy.

## 2. Advantages of Nanogels in Antifungal Therapy

Nanogels possess several advantages over conventional drug delivery systems, making them particularly useful in antifungal treatment.

### 2.1 Enhanced Drug Solubility

Many antifungal drugs such as itraconazole, ketoconazole, and amphotericin B exhibit poor aqueous solubility. This property limits their bioavailability and therapeutic effectiveness. Nanogels can encapsulate hydrophobic drugs within their polymeric network, thereby enhancing their apparent solubility and improving drug dissolution rates.<sup>[4]</sup>

### 2.2 Controlled and Sustained Drug Release

The cross-linked polymer network of nanogels allows controlled diffusion of drug molecules. By modifying the cross-linking density or polymer composition, the drug release rate can be precisely controlled. Sustained drug release helps maintain therapeutic drug levels for extended periods, reducing the need for frequent dosing.

### 2.3 Improved Skin Penetration

The nanoscale size of nanogels enables them to penetrate the outermost skin layer known as the stratum corneum. This allows antifungal drugs to reach deeper layers of the skin where fungal colonies reside. Enhanced penetration leads to improved therapeutic effectiveness, particularly in the treatment of dermatophytic infections.

### 2.4 Targeted Drug Delivery

Nanogels can be engineered to target specific tissues or infection sites. Surface modification of nanogels with ligands or polymers can improve localization of drugs at the desired site, thereby increasing treatment efficiency.

### 2.5 Reduced Systemic Toxicity

Because nanogels deliver drugs directly to the infection site, the amount of drug reaching systemic circulation is significantly reduced. This decreases the risk of systemic side effects associated with many antifungal medications.<sup>[5]</sup>

## 3. Classification of Nanogels

Nanogels are broadly classified based on the type of cross-linking mechanism involved in their formation.

### 3.1 Physically Cross-Linked Nanogels

Physically cross-linked nanogels are formed through non-covalent interactions such as hydrogen bonding, hydrophobic interactions, electrostatic forces, and van der Waals interactions. These interactions are reversible, meaning that the nanogel structure may respond to environmental stimuli such as pH, temperature, or ionic strength.

Stimuli-responsive nanogels are particularly valuable in drug delivery because they allow triggered drug release at the site of infection. For example, pH-responsive nanogels can release drugs more rapidly in acidic environments often associated with infected tissues.<sup>[6]</sup>

### 3.2 Chemically Cross-Linked Nanogels

Chemically cross-linked nanogels are formed through covalent bonds between polymer chains. These nanogels exhibit greater structural stability compared to physically cross-linked nanogels.

Chemical cross-linking techniques include:

- Free radical polymerization
- Click chemistry reactions
- Photopolymerization
- Cross-linking using agents such as glutaraldehyde or N,N-methylene bisacrylamide.

Chemically cross-linked nanogels are more resistant to degradation and are therefore suitable for sustained drug delivery applications.<sup>[7]</sup>

## 4. Materials Used in Nanogel Formulation

The choice of polymer and other excipients significantly influences the physicochemical properties, drug release behavior, and biocompatibility of nanogel formulations.

### 4.1 Natural Polymers

Natural polymers are widely used because of their excellent biocompatibility, biodegradability, and minimal toxicity.

**Chitosan**

Chitosan is one of the most commonly used polymers in nanogel formulations. It is derived from chitin and possesses inherent antimicrobial properties. Chitosan also exhibits excellent mucoadhesive characteristics and promotes enhanced drug penetration through biological membranes.<sup>[8]</sup>

**Alginate**

Alginate is a naturally occurring polysaccharide obtained from brown seaweed. It forms gels in the presence of divalent cations such as calcium ions. Alginate-based nanogels are commonly used in controlled drug delivery due to their biocompatibility.

**Gelatin**

Gelatin is a protein-based polymer widely used in pharmaceutical formulations. It offers good film-forming properties and can be easily cross-linked to form stable nanogels.

**4.2 Synthetic Polymers**

Synthetic polymers offer better control over molecular weight, mechanical strength, and physicochemical properties.

**Polyethylene Glycol (PEG)**

PEG is widely used to improve the circulation time of nanogels in the bloodstream by reducing immune system recognition. This phenomenon is often referred to as the “stealth effect”.

**Polyvinyl Pyrrolidone (PVP)**

PVP is a water-soluble polymer with excellent binding properties and low toxicity. It is frequently used in pharmaceutical formulations to enhance drug solubility.

**Carbopol**

Carbopol is commonly used in topical formulations due to its excellent gel-forming ability and rheological properties. It provides appropriate viscosity and spreadability to nanogel formulations.

**5. Preparation Techniques**

Nanogels can be synthesized using various techniques depending on the desired particle size, drug loading capacity, and polymer type.

**5.1 Emulsion Polymerization**

In this method, monomers are dispersed in an aqueous phase using surfactants to form an emulsion. Polymerization occurs within the droplets, producing nanogel particles. Emulsion polymerization is particularly useful for incorporating hydrophobic drugs during the synthesis process.<sup>[9]</sup>

**5.2 Solvent Evaporation Method**

The solvent evaporation method involves dissolving both polymer and drug in an organic solvent. This solution is then emulsified into an aqueous phase. As the organic solvent evaporates, the polymer precipitates to form nanogels containing the drug.

This method is commonly used for antifungal drugs such as ketoconazole, itraconazole, and clotrimazole.

### 5.3 Photopolymerization

Photopolymerization involves using ultraviolet light to initiate polymer cross-linking reactions. This technique offers precise control over particle size and shape but requires specialized equipment.

### 5.4 Self-Assembly Method

In this technique, amphiphilic polymers spontaneously assemble into nanogels when exposed to aqueous environments. This method is widely used for preparing nanogels containing poorly soluble drugs.

## 6. Evaluation Parameters

Proper evaluation of nanogel formulations is essential to ensure their stability, safety, and therapeutic effectiveness.

### 6.1 Particle Size and Polydispersity Index

Particle size is a critical parameter affecting drug release, penetration, and stability. Dynamic Light Scattering (DLS) is commonly used to determine particle size and polydispersity index (PDI). Nanogels intended for topical delivery usually have particle sizes below 200 nm.

### 6.2 Zeta Potential

Zeta potential measures the electrical charge on the surface of nanoparticles. A high absolute zeta potential value indicates good colloidal stability and prevents particle aggregation.<sup>[10]</sup>

### 6.3 Morphological Analysis

Scanning Electron Microscopy (SEM) and Transmission Electron Microscopy (TEM) are used to study the shape, surface texture, and structural characteristics of nanogels.

### 6.4 Drug Entrapment Efficiency

Entrapment efficiency indicates the percentage of drug successfully incorporated into the nanogel. High entrapment efficiency ensures effective drug delivery.

### 6.5 Rheological Properties

For topical formulations, rheological behavior plays a crucial role in determining spreadability and patient compliance. Nanogels typically exhibit non-Newtonian pseudoplastic flow behavior, meaning their viscosity decreases upon application of shear force.

### 6.6 In Vitro Drug Release Studies

Drug release studies are usually performed using Franz diffusion cells. These studies help determine the release kinetics of the antifungal drug and predict in vivo performance.<sup>[11]</sup>

### 6.7 Antifungal Activity Studies

The antifungal efficacy of nanogel formulations is evaluated using methods such as:

- Agar well diffusion method
- Zone of inhibition test
- Minimum inhibitory concentration (MIC) assay

These tests are typically performed against fungal strains such as *Candida albicans*, *Aspergillus niger*, and *Trichophyton rubrum*.

## 7. Recent Advances and Case Studies

Recent research in nanogel technology has focused on developing stimuli-responsive and multifunctional systems for improved antifungal therapy.

Temperature-responsive nanogels have been developed that remain in liquid form at room temperature but convert into gels at body temperature. This property allows easy application while ensuring prolonged retention at the site of infection.

A study conducted by Singh et al. (2024) reported that fluconazole-loaded chitosan nanogels exhibited significantly improved skin retention compared to conventional creams. The nanogel formulation showed approximately 40% higher drug retention in the skin layers.<sup>[12]</sup>

Another promising development involves the encapsulation of amphotericin B in polymeric nanogels. This approach significantly reduces the hemolytic toxicity associated with amphotericin B while maintaining strong antifungal activity against pathogenic fungi.<sup>[13]</sup>

Researchers are also exploring the integration of herbal antifungal agents into nanogel systems. Natural compounds such as curcumin, garlic extract, and neem extract have demonstrated potential antifungal activity when incorporated into nanogel carriers.

## 8. Regulatory and Clinical Challenges

Despite their promising therapeutic potential, nanogel-based drug delivery systems face several challenges before widespread clinical adoption.

### 8.1 Scale-Up Challenges

Manufacturing nanogels on an industrial scale while maintaining consistent particle size and drug loading efficiency is difficult.

### 8.2 Stability Issues

Nanogels may undergo aggregation or drug leakage during long-term storage, which can affect their therapeutic performance.

### 8.3 Toxicity Concerns

Residual chemical cross-linking agents may pose toxicity risks if not completely removed during formulation development.<sup>[14]</sup>

### 8.4 Regulatory Approval

Regulatory guidelines for nanomedicine products are still evolving. Comprehensive safety and toxicity studies are required before nanogel-based formulations can receive approval for clinical use.

## 9. CONCLUSION

Nanogel-based drug delivery systems represent a promising advancement in antifungal therapy. Their nanoscale size, high drug loading capacity, and ability to provide controlled drug release make them superior to conventional dosage forms. Nanogels enhance drug solubility, improve skin penetration, and reduce systemic toxicity, thereby increasing therapeutic effectiveness.

Recent research has demonstrated the successful incorporation of various antifungal drugs such as fluconazole, ketoconazole, and amphotericin B into nanogel carriers. These systems have shown improved drug retention, enhanced antifungal activity, and reduced toxicity.

Despite several challenges such as scale-up difficulties and regulatory hurdles, nanogel technology continues to evolve rapidly. Future research should focus on developing multifunctional nanogels capable of targeted delivery, stimuli-responsive drug release, and combined therapeutic and diagnostic applications.

Overall, nanogel-based antifungal drug delivery systems hold great potential for improving the treatment of fungal infections and may represent the next generation of antifungal therapies.

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